

BIBBY-STE-CROIX

How to Assemble "Bi-Seal" Joint



Code	Pipe Coupler
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| 29160 | BS 234 for 2" (50 mm), 3" (75 mm), 4" (100 mm) Joints. |
| 29170 | BS 346 for 3" (75 mm), 4" (100 mm), 6" (150 mm) Joints. |

Extra Locking Chains may be ordered separately.

Code	Lubricants
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| | Regular Formulation is non-toxic, promotes easy assembly. |
| 20000 | Regular lubricant – 1 pint. |
| 20010 | Regular lubricant – 1 gallon. |
| 60040 | Adhesive lubricant – 1 pint. |

See Manufacturer Safety Data Sheet

Steps

Assembly

Inspect and clean hub. Insert gasket into hub with hand, or use rubber mallet or wood block.

When using cut pipe, it is recommended that the spigot be filed to remove burrs. Full-length pipe needs no preparation.

Apply regular pipe lubricant to inside of gasket and to about 3" (75 mm) of spigot end of pipe.

Fasten locking chain around spigot to provide anchor for pipe coupler.

Mate spigot with hub and attach pipe coupler as shown.

Force spigot into hub with downward stroke of pipe coupler.

Disassembly

To separate pipes, attach locking chain further down spigot so that yokes of pipe coupler butt against coupler and pipes will separate.

